### HIGH PERFORMANCE RCA FOR VLSI DESIGN

### S. Yuvaraj, M. J Murali,

Associate Professor, yuvarajjs@gmail.com, ar123aravind@gmail.com

### A.R. Aravind, Kalapriyadharshini

Assistant Professor, Student

Department of Electronics and Communication Engineering,

Prince Shri Venkateshwara Padmavathy Engineering College, Chennai, Tamil Nadu, India, ,

pragith19@gmail.com,

### S.Pragith

Student, Department of Computer Science & Engineering, VIT, Vellore, Tamilnadu.

**Abstract:** In this Manuscript discuss the High-performance Ripple Carry Adders (RCAs) in digital logic circuits design with uses of Addition forms the basis for many processing operations, from ALUs to address generation to multiplication to filtering. As a result, adder circuits that add two binary numbers are of great interest to digital system designers. An extensive, almost endless, assortment of adder architectures serves different speed/power/area requirements. This section begins with half adders and full adders for single-bit addition. It then considers a of ripple carry adders (RCAs) for the addition of multibit words in digital logic design and systems. In this paper to discuss the RCAs performance of Synthesis RTL architecture namely SLICES, LUT and IOBs using Xilinx ISE Design Suite 12.2. In addition with Testing of RCAs 32, 64 bit adder's waveform generation using Mentor Graphics Tool Model Sim. And compare different digital words bit like 16, 32, and 64 bit in the performance of device area and timing analysis using Xilinx FPGA.

Keywords: VLSI Design, low power VLSI Design, Digital logic System design, ALU, RCAs, FPGAs,

#### 1. Introduction

In these section the following two additions carry through the design of digital subsystem using top-down approaches. The complete system environment is that of a 32-bit microprocessor which is readily envisaged as an interconnection of four major architectural blocks-ALU, Control Unit, IOBs Unit and Memory in particularly discuss the 32-bit ripple carry adders.

#### 1.1 Adder element requirements

If then 
$$A_k = B_k$$
 Then  $S_k = C_{k-1}$  ---- (1)  
else  $S_k = \text{bar } C_{k-1}$  ---- (2)

and for the carry 
$$c_k$$
 If  $A_k = B_k$  Then  $A_k = C_k = B_k^*$  ---- (3) else  $C_k = C_{k-1}$  ---- (4) \*This relationship could also have been stated as: Carry  $C_k = 1$  when  $A_k = B_k = 1$  ---- (5)  $C_k = 0$  when  $A_k = B_k = 0$  ---- (6) 1.2 A standard adder element

A 1-bit adder element may now be represented as in Figure 1. Note that any number of such elements may be cascaded to form any size of adder and that the element is quite general.

### 1.2.1. One-bit full adder

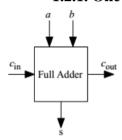


Figure 1: One-bit full adder.

A one-bit full adder is a combinational circuit that forms the arithmetic sum of three bits. It consists of three inputs (a, b and  $c_{in}$ ) and two outputs (s and  $c_{out}$ ) as illustrated in Fig. 1.

#### 2. LITERATURE SURVEY

Zhoufeng Ying et al we propose various designs of directed-logic-based electro-optic ripple-carry adders in integrated silicon photonics, which replace the electrical components in the critical path using optical counterparts. All control signals are applied simultaneously through ultralow-power microdiskmodulators so that the propagation delay could be reduced significantly [1]. Three-operand binary adder is the basic functional unit to perform the modular arithmetic in various cryptography and pseudorandom bit generator (PRBG) algorithms. Carry-save adder (CS3A) is the widely used technique to perform the three-operand addition. However, the ripple-carry stage in the CS3A leads to a high propagation delay of O (n) to converse Amit Kumar Panda et al [1]. Vikramkumar Pudiet al explain the design of adders on quantum dot cellular automata (QCA) has been of recent interest. While few designs exist, investigations on reduction of QCA primitives (majority gates and inverters) for various adders are limited. In this paper, we present a number of new results on majority logic. We use these results to present efficient QCA designs for the ripple carry adder (RCA) and various prefix adders [2,3]. The efficient implementation of adders in differential logic can be carried out using a new generate signal (N) presented in this manuscript. This signal enables iterative shared transistor structures to be built with a better speed/area performance than a conventional implementation. It also allows an adder developed in domino logic to be easily adapted to

differential logic. Based on this signal, three 32-b adders in differential cascode switch voltage (DCVS) logic with completion circuit for applications in self-timed using two-level metal CMOS technology. The adders are: a ripple-carry (RC) adder, a carry look-ahead (CLA) adder, and a binary carry look-ahead (BCL) adder is presents G.A. Ruiz et al [4].

Integer addition is one of the most important operations in digital computer systems because the performance of processors is significantly influenced by the speed of their adders. This paper proposes a self-timed carry-Lookahead adder in which the logic complexity is a linear function of n, the number of inputs, and the average computation time is proportional to the logarithm of the logarithm of n is discuss Fu-Chiung Cheng et al [5]. Heumpil Choet al [6] knowingly Quantum-dot cellular automata (QCA) is an emerging nanotechnology for electronic circuits. Its advantages such as faster speed, smaller size, and lower power consumption are very attractive. The fundamental device, a quantum-dot cell, can be used to make gates, wires, and memories. As such it is the basic building block of nanotechnology circuits. While the physical nature of the nanoscale materials is complicated, the circuit designer can concentrate on the logical and structural design, so the design effort is reduced. Because of its novelty, the current literature shows only simple circuit structures. In this paper, we propose circuit-level and architecture-level innovations over the dynamic RCA (DRCA) that lead to high operation speed and low hardware overhead. Circuit-wise, we propose a costeffective way to eliminate the race problem of DRCA. Architecture-wise, we propose a new carry-forwarding scheme that combines a diagonal forwarding with the multilevel folding for dramatic speed improvement of the DRCA. Finally, a new multilevel carry-forwarding scheme is proposed to reduce the circuit complexity while keeping the speed is presents Chung-Hsun Huang et al [7]. K.K. Parhi et al [8] presents novel hybrid carry-select modified-tree (CSMT) adder architectures for binary carry generators and adders using multiplexers only. These architectures not only require the fewest number of multiplexers, but also consume the least energy for a specified latency. These architectures are based on a carry-select configuration where each block can be a carry-select or tree or modified-tree block. The modified-tree blocks permit ripple in the carry-generation process; which leads to dramatic reduction in the number of multiplexers as well as power consumption. To design a power-efficient digital signal processor, this study develops a fundamental arithmetic unit of a low-power adder that operates on effective dynamic data ranges. Before performing an addition operation, the effective dynamic ranges of two input data are determined. Based on a larger effective dynamic range, only selected functional blocks of the adder are activated to generate the desired result while the input bits of the unused functional blocks remain in their previous states. The added result is then recovered to match the required word length. Using this approach to reduce switching operations of non-effective bits allows input data in 2's complement and sign magnitude representations to have similar switching activities is explain O.T.-C. Chenet al [9]. A. Tyagi et el [10] presents the carry-select or conditional-sum adders require carry-chain evaluations for each block for both the values of block-carry-in, 0 and 1. The author introduces a scheme

to generate carry bits with block-carry-in 1 from the carries of a block with block-carry-in 0. This scheme is then applied to carry-select and parallel-prefix adders to derive a more areaefficient implementation for both the cases. The proposed carry-select scheme is assessed relative to carry-ripple, classical carry-select, and carry-skip adders. The analytic evaluation is done with respect to the gate-count model for area and gate-delay units for time. Hung Chi Lai et el explain the logic networks of carry-save adders such as high-speed multipliers, multioperand adders, and double-rail input parallel adders are designed based on the parallel adders with a minimum number of NOR gates discussed in [11]. W. F. Wallace et al to explain a new type of simple adder, suitable for asynchronous digital circuits and implementation in VLSI technology, which has either speed and/or area advantages over existing designs. It is based on the concept of predicting the carry from least to most significant halves of a 32 or 64 bit adder in such a way that it has a high probability of being correct, while introducing only a low area overhead from the required early completion control circuitry [12]. C. Nagendra et al [13] several classes of parallel, synchronous adders are surveyed based on their power, delay and area characteristics. The adders studied include the linear time ripple carry and Manchester carry chain adders, the square-root time carry skip and carry select adders, the logarithmic time carry Look ahead adder and its variations, and the constant time signed-digit and carry-save adders. Most of the research in the last few decades has concentrated on reducing the delay of addition. With the rising popularity of portable computers, however, the emphasis is on both high speed and low power operation. The ripple-carry adder (RCA) has the simplest circuit structure but the longest delay among all adders. Thus, it is often realized with the dynamic circuits when speed is the major concern. Ahmed H.Fouadm et al presents the possibilities of generalizing a memristor based ternary adder circuit, to a memristor based multi-valued logic adder. The proposition tries to achieve the theoretical advantages of processing different numbering systems, increasing the density, and decreasing the processing time, by utilizing the memristor properties and dynamics [14] the ripple carry adders as shown in figure 2 is given below.L.A. Montalvo et al presented by We show theoretically that the average energy consumption of a ripple-carry adder is O(W), and the upper bound on the average energy consumption is O(Wlog/sub 2/W), where W is the word-length of the operands. Our theoretical analysis is based on a simple state transition diagram (STD) model of a full adder cell and the observations that the average length of a carry propagation chain is v=2, and the average length of the maximum carry chain is v/spl les/log/sub 2/W [16].

Wu-Tung Cheng et al are discussed by a ripple carry adder composed of several full adder cells can be completely tested by a minimum test set of size 8 independent of the number of cells in the ripple carry adder under single faulty cell assumption. The fault model assumed is that faults in a cell can change the cell behavior in any arbitrary way, as long as the cell remains a combinational circuit [17].P. Kleanthis et al are dicussed by two statistical delay-variability models for certain hardware adder implementations, namely, the ripple-carry adder (RCA) and the borrow-save adder (BSA). The introduced models take into account correlated variation

sources. Initially, we derive a first proposed model, namely, Type-I model, in the form of expressions for the computation of the exact probability density functions (pdfs) of maximum output delays for Gaussian and non-Gaussian variation sources. Furthermore, we present closed formulas for the covariances between output delays of the aforementioned adder architectures. The introduced derived covariances are subsequently combined with Clark's method to derive a second proposed model, Type-II model, which comprises approximations of the maximum delay pdfs for an RCA and a BSA.

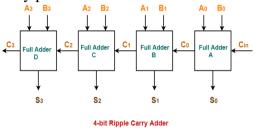


Figure 2. 4-bit Ripple Carry Adders

#### 3. RIPPLE CARRY ADDERS (RCAs)

A ripple carry adder is a digital circuit that produces the arithmetic sum of two binary numbers. It can be constructed with full adders connected in cascaded, with the carry output from each full adder connected to the carry input of the next full adder in the chain. Figure 2 shows the interconnection of four full adder (FA) circuits to provide a 4-bit ripple carry adder. Notice from Figure 3 that the input is from the right side because the first cell traditionally represents the least significant bit (LSB). Bits and in the figure represent the least significant bits of the numbers to be added. The sum output is represented by the bits  $S_3$ ,  $S_2$ ,  $S_1$  and  $S_0$ . Using your full-adder create a 4-bit ripple-carry adder (schematic only) with pipelined inputs and outputs. The ripple-carry architecture is shown in figure 3. In the ripple carry adder, the output is known after the carry generated by the previous stage is produced. Thus, the sum of the most significant bit is only available after the carry signal has rippled through the adder from the least significant stage to the most significant stage. As a result, the final sum and carry bits will be valid after a considerable delay.

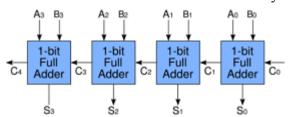


Figure 3. 4-bit ripple carry adder.

DOI:10.9756/INTJECSE/V14I5.147 ISSN: 1308-5581 Vol 14, Issue 05 2022

#### 4. DIFFERENT RIPPLE CARRY ADDERS

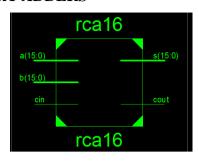


Figure 4 (a). 16-bit Ripple Carry Adder (RCA) RTL

As shown In Figure 4(a). 16-bit ripple carry adder diagram using VHDL/Verilog Coding is implemented in Xilinx Software ISE 12.2i. Full adder vhdl/Verilog coding synthesized with Register Transfer Level (RTL) diagram and Technology RTL is synthesized, post and route generated as shown in Figure 4(a), 4(b) and simulated full adder output waveform a[15:0]=16'hABCD, b[15:0]=16'hABCD and cin=1'b0 then sum[15:0]=16'h579a, cout=1'b1 else a[15:0]=16'h1A2D, b[15:0]=16'hBC66 and cin = 1'b1 then sum[15:0]=16'hD694, cout=1'b0 as shown in Figure 4(c) and generate bit file to fused in Xilinx PROM XCF32p and implemented in FPGA as show in figure 4(d).



Figure 4(b). 16-bit Ripple Carry Adder (RCA) RTL Technology

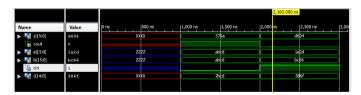


Figure 4(c). 16-bit Ripple Carry Adder (RCA) Timing

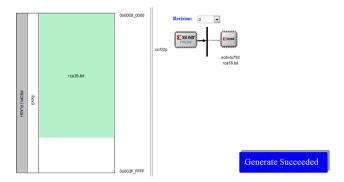


Figure 4(d). 16-bit Ripple Carry Adder (RCA) implement in FPGA

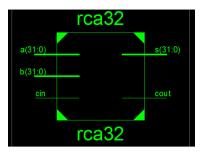


Figure 5(a). 32-bit Ripple Carry Adder (RCA) RTL

As shown In Figure 5(a). 32-bit ripple carry adder diagram using VHDL/Verilog Coding is implemented in Xilinx Software ISE 12.2i. Full adder vhdl/Verilog coding synthesized with Register Transfer Level (RTL) diagram and Technology RTL is synthesized, post and route generated as shown in Figure 5(a), 5(b) and simulated full adder output waveform a[31:0]=16'h12ad34eb, b[31:0]=16'hbca2489c and cin=1'b0 then sum[31:0]=16'hcf4f7d82, cout=1'b0 else a[31:0]=16'h12ad34eb, b[31:0]=16'h1234abcc and cin = 1'b0 then sum[31:0]=16'h45ab5dcb, cout=1'b0 as shown in Figure 5(c) and generate bit file to fused in Xilinx PROM XCF32p and implemented in FPGA as show in fig. 5(d).

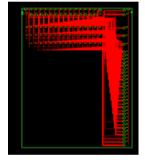


Figure 5(b). 32-bit Ripple Carry Adder (RCA) RTL Technology

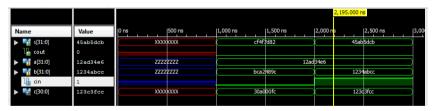


Figure 5(c). 32-bit Ripple Carry Adder (RCA) Timing

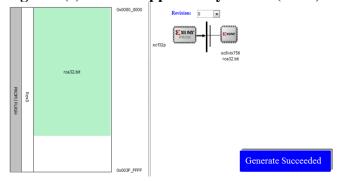


Figure 5(d). 32-bit Ripple Carry Adder (RCA) implement in FPGA

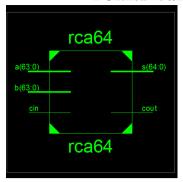


Figure 6(a). 64-bit Ripple Carry Adder (RCA) RTL Diagram

As shown In Figure 6(a). 64-bit ripple carry adder diagram using VHDL/Verilog Coding is implemented in Xilinx Software ISE 12.2i. Full adder vhdl/Verilog coding synthesized with Register Transfer Level (RTL) diagram and Technology RTL is synthesized, post and route generated as shown in Figure 6(a), 6(b) and simulated 64 bit full adder output waveform a[63:0]=16'h12ad435e677ba877, b[63:0]=16'h34cda67be8eacccc and cin=1'b0 then sum[63:0]=16'h,477A E9DA 5066 7543 cout=1'b0 else a[63:0]=16'h12ad435e677ba877, b[63:0]=16'h34cda67be8eacccc and cin = 1'b1 then sum[63:0]=16'h477A E9DA 5066 7544, cout=1'b1 as shown in Figure 6(c) and generate bit file to fused in Xilinx PROM XCF32p and implemented in FPGA Family as show in figure 6(d).

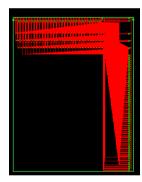


Figure 6(b). 64-bit Ripple Carry Adder (RCA) Technology RTL Diagram

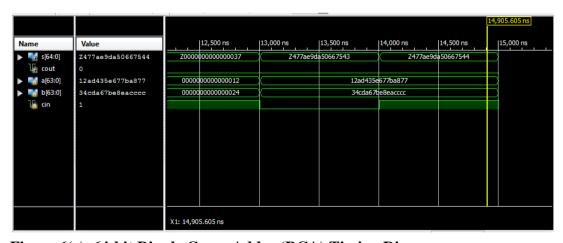


Figure 6(c). 64-bit Ripple Carry Adder (RCA) Timing Diagram

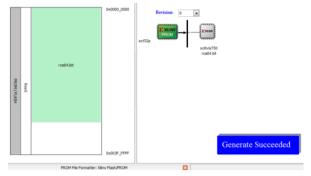


Figure 6(d). 64-bit Ripple Carry Adder (RCA) implement in FPGA Diagram

#### 5. RESULTS AND DISCUSSIONS

We use the Xilinx ISE 12.2i FPGA design and a review of Ripple carry adders shows that the RCA Architecture 64, 32, 16 bit is still a popular choice for its stable performance and high speed capability. The other advantage of the RCA over other exiting algorithm is its high convergence rate. The high-speed capability and register rich architecture of the FPGA is ideal for implementing RCA. The proposed model is programmed downloaded on XILINX FPGA board. It is implemented on FPGA Device Vertex Low power. After synthesizing in Xilinx project navigator we got RTL schematic diagram of our proposed design which is shown in Figure 6(a), 5(a) and 4(a). Total estimated power consumption is 7mW, Quiescent Voltage is Vcco33 3.30V, Quiescent Current is 2mA.

TABLE 1. RCAs performance Parameters utilization summary:

SL. No	1- bit xor2	BELs	3 in LUT	5 in LUT	IBs	OBs	IOBs
4- bit	4	5	2	3	9	4	13
8- bit	16	12	4	8	17	9	26
16- bit	32	24	8	16	33	17	50
32- bit	64	48	16	32	65	33	98
64- bit	128	96	32	64	129	65	194

The 4-bit Ripple carry adder wrote in VHDL/Verilog code are implemented in Xilinx ISE software to produce the results in Table 1 have been discussed here single bit 2 input xor2 gate are 4, Basic Element of Logic (BELs) are 5, 3 input Look up table (LUTs) is 2, 5 input LUT is 3 and the input blocks (IBs) are 9, the output blocks (OBs) are 4 and the input-output

blocks (IOBs) are 13. Similarly 8-bit ripple carry adder have been discussed single bit 2 input xor2 gate are 16, Basic Element of Logic (BELs) are 12, 3 input Look up table (LUTs) is 4, 5 input LUT is 8 and the input blocks (IBs) are 17, the output blocks (OBs) are 9 and the input-output blocks (IOBs) are 26. Similarly 16-bit ripple carry adder have been discussed single bit 2 input xor2 gate are 32, Basic Element of Logic (BELs) are 24, 3 input Look up table (LUTs) is 8, 5 input LUT is 16 and the input blocks (IBs) are 33, the output blocks (OBs) are 17 and the input-output blocks (IOBs) are 50. Similarly 32-bit ripple carry adder have been discussed single bit 2 input xor2 gate are 64, Basic Element of Logic (BELs) are 48, 3 input Look up table (LUTs) is 16, 5 input LUT is 32 and the input blocks (IBs) are 65, the output blocks (OBs) are 33 and the input-output blocks (IOBs) are 98. Similarly 64-bit ripple carry adder have been discussed single bit 2 input xor2 gate are 128, Basic Element of Logic (BELs) are 96, 3 input Look up table (LUTs) is 32, 5 input LUT is 32 and the input blocks (IBs) are 129, the output blocks (OBs) are 65 and the input-output blocks (IOBs) are 194 and also power consumption 487 mWatts with Ambient Temperature 50°C are discussed as on Table 1 and as shown in Figure 7.

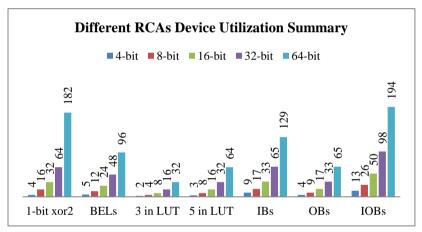


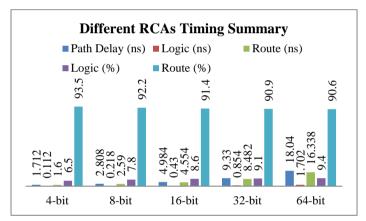
Figure 7. RCAs performance Parameters utilization summary TABLE 2. RCAs performance Parameters Timing summary:

SL. No	Max. Comb. Path Delay (ns)	Logic (ns)	Route (ns)	Logic (%)	Route (%)
4-bit	1.71	0.11	1.60	6.5	93.5
8-bit	2.80	0.21	2.59	7.8	92.2
16- bit	4.98	0.43	4.55	8.6	91.4
32- bit	9.33	0.85	8.48	9.1	90.9

International Journal of Early Childhood Special Education (INT-JECSE) DOI:10.9756/INTJECSE/V14I5.147 ISSN: 1308-5581 Vol 14, Issue 05 2022

64-   bit   18.04   1.70   16.33   9.4   90.	.6
---	----

The 4-bit Ripple carry adder (RCA) maximum combinational path delay 1.71ns in logically 0.11ns within percentile is 6.5% and routing 1.60 ns within percentile are 93.5%. Similarly The 8-bit Ripple carry adder (RCA) maximum combinational path delay 2.80ns in logically 0.21ns within percentile is 7.8% and routing 2.59 ns within percentile are 92.2%. Similarly The 16-bit Ripple carry adder (RCA) maximum combinational path delay 4.98ns in logically 0.43ns within percentile is 8.6% and routing 4.55ns within percentile are 91.4%. Similarly The 32-bit Ripple carry adder (RCA) maximum combinational path delay 9.33ns in logically 0.85ns within percentile is 9.1% and routing 8.48ns within percentile are 90.9%. Similarly The 64-bit Ripple carry adder (RCA) maximum combinational path delay 18.04ns in logically 1.7ns within percentile is 16.33% and routing 9.4ns within percentile are 90.6% are discussed as on Table 2 and as shown in Figure 8.



**Figure 8. RCAs performance Parameters Timing summary 6. CONCULUSIONS** 

In this Manuscript discuss the High performance Ripple Carry Adders (RCAs) in digital logic circuits design with uses of Addition forms the basis for many processing operations, from ALUs to address generation to multiplication to filtering. As a result, adder circuits that add two binary numbers like 32-bit and 64-bit are of great interest to digital system designers. It then considers a plethora of ripple carry adders (RCAs) for the addition of multibit words in digital logic design and systems. In this paper to discuss the RCAs performance of Synthesis RTL architecture namely SLICE for 32, 64-bit are 48 SLICE, 96 SLICE is respectively, LUT for 32, 64-bit are 32 LUT, 64 LUT is respectively and Maximum Combinational logic path delay for 32, 64-bit are 90.90nsec, 90.60nsec is respectively using Xilinx ISE Design Suite 12.2. Here we discuss max. Combinational path delays for 32- bit are 90.90nsec for whereas 64-bit are 90.60nsec in difference 0.30nsec with add another 32-bit binary numbers. In this results reduced another 0.30nsec In addition with Testing of RCAs 32, 64 bit adder's waveform generation using Mentor Graphics Tool Model Sim. And compare different digital words bit

like 16, 32, and 64-bit in the performance of device area and timing analysis for 32, 64-bit ripple carry adder logically 0.85nsec , 1.70nsec and place and routing (PAR) time are 8.49 nsec , 16.33nsec is respectively using Xilinx FPGA.

#### **CONFLICT OF INTERESTS**

The authors are declare that there is no conflicts of the interests are regarding the publication of this manuscript.

#### **ACKNOWLEDGEMENT**

The authors would like to thank to Chairman and Vice Chairman, Principal of Prince Shri Venkateshwara Padmavathy Engineering College, Chennai, India, Faculty of Electrical Engineering, Department of Electronics and Communication Engineering, the anonymous reviewers and associate editor for their comments that greatly improved the manuscript.

### **REFERENCES**

- 1. Zhoufeng Ying; ShounakDhar; Zheng Zhao; ChenghaoFeng; RohanMital; Chi-Jui Chung, "Electro-Optic Ripple-Carry Adder in Integrated Silicon Photonics for Optical Computing", IEEE Journal of Selected Topics in Quantum Electronics (Volume: 24, Issue: 6, Nov.-Dec. 2018), DOI: 10.1109/JSTQE.2018.2836955.
- 2. Amit Kumar Panda; Rakesh Palisetty; Kailash Chandra Ray, "High-Speed Area-Efficient VLSI Architecture of Three-Operand Binary Adder", IEEE Transactions on Circuits and Systems I: Regular Papers (Volume: 67, Issue: 11, Nov. 2020), Page(s): 3944 3953, DOI: 10.1109/TCSI.2020.3016275.
- 3. Vikramkumar Pudi; K. Sridharan, "Low Complexity Design of Ripple Carry and Brent–Kung Adders in QCA", IEEE Transactions on Nanotechnology (Volume: 11, Issue: 1, Jan. 2012), Page(s): 105 119, DOI: 10.1109/TNANO.2011.2158006.
- 4. Yajuan He; Chip-Hong Chang, "A Power-Delay Efficient Hybrid Carry-Look ahead/Carry-Select Based Redundant Binary to Two's Complement Converter", IEEE Transactions on Circuits and Systems I: Regular Papers (Volume: 55, Issue: 1, Feb. 2008). Page(s): 336 346, DOI: 10.1109/TCSI.2007.913610.
- 5. G.A. Ruiz, "Evaluation of three 32-bit CMOS adders in DCVS logic for self-timed circuits", Published in: IEEE Journal of Solid-State Circuits (Volume: 33, Issue: 4, Apr 1998), Page(s): 604 613, DOI: 10.1109/4.663566.

- 6. Fu-Chiung Cheng; S.H. Unger; M. Theobald, "Self-timed carry-Lookahead adders", Published in: IEEE Transactions on Computers (Volume: 49, Issue: 7, Jul 2000), Page(s): 659 672, DOI: 10.1109/12.863035.
- 7. Heumpil Cho; Earl E. Swartzlander, "Adder Designs and Analyses for Quantum-Dot Cellular Automata", IEEE Transactions on Nanotechnology (Volume: 6, Issue: 3, May 2007), Page(s): 374 383, DOI: 10.1109/TNANO.2007.894839.
- 8. Chung-Hsun Huang; Jinn-Shyan Wang; ChingweiYeh; Chih-Jen Fang, "The CMOS carry-forward adders", IEEE Journal of Solid-State Circuits (Volume: 39, Issue: 2, Feb. 2004), Page(s): 327 336, DOI: 10.1109/JSSC.2003.821771.
- 9. K.K. Parhi, "Low-energy CSMT carry generators and binary adders", IEEE Transactions on Very Large Scale Integration (VLSI) Systems (Volume: 7, Issue: 4, Dec. 1999), Page(s): 450 462, DOI: 10.1109/92.805752.
- 10. O.T.-C. Chen; R.R.-B. Sheen; S. Wang, "A low-power adder operating on effective dynamic data ranges", Published in: IEEE Transactions on Very Large Scale Integration (VLSI) Systems (Volume: 10, Issue: 4, Aug. 2002), Page(s): 435 453, DOI: 10.1109/TVLSI.2003.809138.
- 11. Tyagi, "A reduced-area scheme for carry-select adders", Published in: IEEE Transactions on Computers (Volume: 42, Issue: 10, Oct 1993), Page(s): 1163 1170, DOI: 10.1109/12.257703.
- 12. H. C. Lai and S. Muroga, "Minimum parallel binary adders with NOR (NAND) gates", IEEE Trans. Comput., vol. C-28, pp. 648-659, Sept. 1979. DOI: 10.1109/TC.1979.1675433.
- 13. W.F. Wallace, S.S. Dlay, O.R. Hinton, "Probabilistic carry state estimate for improved asynchronous adder performance", Source: Volume 148, Issue 6, November 2001, p. 221 226.DOI: 10.1049/ip-cdt: 20010781, Print ISSN 1350-2387, online ISSN 1359-7027.
- 14. C. Nagendra; M.J. Irwin; R.M. Owens, "Area-time-power tradeoffs in parallel adders", Published in: IEEE Transactions on Circuits and Systems II: Analog and Digital Signal Processing (Volume: 43, Issue: 10, Oct 1996), Page(s): 689 702, DOI: 10.1109/82.539001.

- 15. Ahmed H.Fouadm, Ahmed G.Radwan, "Memristor-based quinary half adder", AEU International Journal of Electronics and Communications, Volume 98, January 2019, Pages 123-130. doi.org/10.1016/j.aeue.2018.10.033.
- 16. J. Gayathri, K. K. Senthilkumar, G. Vijayalakshmi, A. R. Aravind, and G. Kalanandhini, "Multi-purpose unmanned aerial vehicle for temperature sensing and carbon monoxide gas detection with live aerial video feeding", AIP Conference Proceedings 2393, 020124 (2022) https://doi.org/10.1063/5.0074193
- 17. Subburam, S., Selvakumar, S. & Geetha, S. High performance reversible data hiding scheme through multilevel histogram modification in lifting integer wavelet transform. *Multimed Tools Appl* **77**, 7071–7095 (2018). <a href="https://doi.org/10.1007/s11042-017-4622-0">https://doi.org/10.1007/s11042-017-4622-0</a>
- 18. Rajesh, G., Mercilin Raajini, X., Ashoka Rajan, R., Gokuldhev, M., Swetha, C. (2020). A Multi-objective Routing Optimization Using Swarm Intelligence in IoT Networks. In: Peng, SL., Son, L.H., Suseendran, G., Balaganesh, D. (eds) Intelligent Computing and Innovation on Data Science. Lecture Notes in Networks and Systems, vol 118. Springer, Singapore. https://doi.org/10.1007/978-981-15-3284-9 65
- 19. Kathiresan, S., & Mohan, B. (2020). Multi-Objective Optimization of Magneto Rheological Abrasive Flow Nano Finishing Process on AISI Stainless Steel 316L. Journal of Nano Research, 63, 98–111. https://doi.org/10.4028/www.scientific.net/jnanor.63.98
- 20. L.A. Montalvo; K.K. Parhi; J.H. Satyanarayana, "Estimation of average energy consumption of ripple-carry adder based on average length carry chains", VLSI Signal Processing, IX, 2002, DOI: 10.1109/VLSISP.1996.558326.
- 21. Wu-Tung Cheng, "A Minimum Test Set for Multiple Fault Detection in Ripple Carry Adders", IEEE Transactions on Computers (Volume: C-36, Issue: 7, July 1987), Page(s): 891 895. DOI: 10.1109/TC.1987.1676985.
- 22. KleanthisPapachatzopoulos; VassilisPaliouras, "Static Delay Variation Models for Ripple-Carry and Borrow-SaveAdders", IEEE Transactions on Circuits and Systems I: Regular Papers (Volume: 66, Issue: 7, July 2019), Page(s): 2546 –2559, DOI: 10.1109/TCSI.2019.2900151.